

Work Order ID 136349 - 2

Wednesday, September 02, 2015 2:14:53 PM

136349

Page 1

Item ID: K10003

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle

Stop *NS2*

Start Date: 9/2/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 9/11/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: *mf*

Date: 15-9-02

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

H

100

Document Control

0.00

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Create White labels only per PPP K10003

CHG 0010

MCS 15-09-08
(U)
DAS
02
9-89

SEP 24 2015

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2X SMB
15/9/10

DAS
02
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
02
9-89

SEP 24 2015

Packaging

Location PK14

Stt 10130324

DAS
02
9-89

SEP 24 2015

Picklist Print

Wednesday, September 02, 2015 2:14:51 PM

Page 1

Work Order ID: 136349

Parent Item: K10003

Parent Item Name: Saddle

136349

K10003

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS
 PER ECN11-684 VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A		Purchased	No			110	Each	230.0000	8	32			
AN4-51A									**				
Bolt	DAS 02 9-89											27 9-89	DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				FG				5					
				122993				5					
				ST312A				213					
				m132551				53					
				m133077				160					
				ST340				12					
				m132536				12					
AN4-6A		Purchased	No			110	Each	484.0000	16	64			
AN4-6A	DAS 02 9-89								**				
BOLT												27 9-89	DAS 6 9-89
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				CA				143					
				M128403				43					
				M130851				100					
				ST345				341					
				M128403				8					
				M131153				333					

SEP 10 2015

Picklist Print

Wednesday, September 02, 2015 2:14:51 PM

Page 2

Work Order ID: 136349

136349

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

AN4C46A

Purchased No

110 Each 288.0000 4 16

AN4C46A

Bolt

**

DAS

27

9-89

DAS

8

9-89

DAS
02
9-89

Location

Loc Qty

Loc Code

FG

8

123642

2

m132169

6

ST312A

240

m129431

100

m131856

70

m132522

70

ST341

40

m132381

40

AN6-12A

Purchased No

110 Each 216.0000 8 32

AN6-12A

Bolt

**

DAS

27

9-89

DAS

8

9-89

DAS
02
9-89

Location

Loc Qty

Loc Code

ST286A

141

M133077

141

ST335

75

131677

75

add 8.

SEP 14 2015

Wednesday, September 02, 2015 2:14:51 PM

Shop Packet Print

Page 2

Picklist Print

Wednesday, September 02, 2015 2:14:51 PM

Page 3

Work Order ID: 136349

136349

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

D2570

Manufactured No

110 Each 70.0000 24 96

D2570

Bushing

DAS
02
9-89

**

DAS
8
9-89

Location	Loc Qty	Loc Code
FG	12	
88781	12	
FP001	52	
133432	52	
ST008	4	
116925	4	
ST012a	2	
129830	2	

B136166

48

D2571

Manufactured No

110 Each 7.0000 4

D2571

Saddle, Fwd, Out

DAS
02
9-89

**

133093

DAS
27
9-89

DAS
8
9-89

Location	Loc Qty	Loc Code
ST397	3	
130850	2	
135721	1	
ST405	4	
119178	4	

D2572

Manufactured No

110 Each 14.0000 4

D2572

Saddle, Fwd, In

DAS
02
9-89

**

DAS
27
9-89

DAS
8
9-89

Location	Loc Qty	Loc Code
ST397	10	
131069	9	
135753	1	
ST485	4	
119179	4	

4

SEP 10 2015

Wednesday, September 02, 2015 2:14:52 PM

Shop Packet Print

Page 3

Picklist Print

Wednesday, September 02, 2015 2:14:52 PM

Page 4

Work Order ID: 136349

136349

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

D2573

Manufactured No

110 Each

8.0000

1

4

D2573

Saddle, Aft, Out

DAS
02
9-89

**

135927 x 2 SMD

DAS
6
9-89

Location

Loc Qty

Loc Code

ST398

4

134546

2

4

ST405

4

119180

4

D2574

Manufactured No

110 Each

16.0000

1

4

D2574

Saddle, Aft, In

DAS
02
9-89

**

SMD

DAS
6
9-89

Location

Loc Qty

Loc Code

ST398

11

135070

11

ST405

5

119181

4

133754

1

D2747

Manufactured No

110 Each

139.0000

4

16

D2747

Set Screw

DAS
02
9-89

**

DAS
27
9-89

SEP 10 2015

DAS
6
9-89

Location

Loc Qty

Loc Code

ST010

89

119525

2

134779

87

ST012a

50

131867

50

Wednesday, September 02, 2015 2:14:52 PM

Shop Packet Print

Page 4

Picklist Print

Wednesday, September 02, 2015 2:14:52 PM

Page 5

Work Order ID: 136349

136349

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

D2876

Manufactured No

110

Each

14.0000

2

8

D2876

Saddle Spacer

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST013

1

133117

1

ST025A

13

120246

1

133931

12

D2877

Manufactured No

110

Each

14.0000

2

8

D2877

Saddle Spacer

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST025A

14

128495

14

D3405-041

Manufactured No

110

Each

20.0000

1

4

D3405-041

Gh Lug

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

st529

20

119182

7

119471

13

D3405-043

Manufactured No

110

Each

18.0000

1

4

D3405-043

Gh Lug

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

st529

7

133436

6

133943

1

ST531

11

119183

11

135468 x 2

SEP 09 2015

Wednesday, September 02, 2015 2:14:52 PM

Shop Packet Print

Page 5

Picklist Print

Wednesday, September 02, 2015 2:14:52 PM

Page 6

Work Order ID: 136349

136349

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

D3407-041

Manufactured No

110

Each

4.0000

1

4

D3407-041

Tow Ring

DAS
02
9-89

**

131712 527
D-89

Location

Loc Qty

Loc Code

st530

4

134755

4

D3417-5

Manufactured No

110

Each

37.0000

2

8

D3417-5

Washer

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST038A

37

133476

37

D3456-1

Manufactured No

110

Each

65.0000

1

4

D3456-1

Washer

DAS
02
9-89

**

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST038A

55

134407

55

ST051A

3

128456

3

D3533-1

Manufactured No

110

Each

60.0000

2

8

D3533-1

Set Screw

DAS
02
9-89

**

DAS
27
9-89

SEP 10 2015

Location

Loc Qty

Loc Code

ST041

54

132547

4

134778

50

ST048

6

128448

6

Wednesday, September 02, 2015 2:14:52 PM

Shop Packet Print

Page 6

Picklist Print

Wednesday, September 02, 2015 2:14:52 PM

Page 7

Work Order ID: 136349

136349

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

2,238.000

24

96

MS21042L4

Locknut

02

9-89

27

9-89

SEP 09 2015

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

122

m127813

122

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

1944

m128300

8

m130388

7

m130922

97

m131618

12

m132123

56

m132382

1764

Wednesday, September 02, 2015 2:14:52 PM

Shop Packet Print

Page 7

Picklist Print

Wednesday, September 02, 2015 2:14:52 PM

Page 8

Work Order ID: 136349

136349

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

955.0000

5

20

DAS

27

9-89

MS21043-4

Nut

DAS

02

9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

187

m128798

187

ST273A

300

m132803

300

ST304

428

m128818

39

m131697

9

m132382

4

m132536

76

m133031

300

add 8

13 (5 + 8)
7 (7)

NAS1149D0463J

Purchased

No

110

Each

3,258.000

32

128

DAS

27

9-89

NAS1149D0463.J

WASHER

DAS

02

9-89

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M133077

1000

ST269

2217

M129682

86

M130799

371

M132035

723

M132317

125

M132677

912

128

SEP 09 2015

Wednesday, September 02, 2015 2:14:52 PM

Shop Packet Print

Page 8

Picklist Print

Wednesday, September 02, 2015 2:14:52 PM

Page 9

Work Order ID: 136349

136349

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/2/2015

Required Date: 9/11/2015

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0663J

Purchased

No

110

Each

1,119.000

8

32

NAS1149D0663J

Washer

02
9-89

**

Location

Loc Qty

Loc Code

ST260

227

M131618

227

ST260a

825

M132256

825

ST269

67

M126334

67

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

• COPYRIGHT © 1996 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: H

Date: 14.04.11